

TUBULAR BRACING				
BILL OF MATERIAL				
ASSEMBLY P/N	ITEM	QTY.	PART #	DESCRIPTION
NL20FT	1	1	NL20	LADDER 20' STD 1.13' 15"OC
	2	2	KY95	PLATE SPLICE .25X1.5X3.5in.
	3	8	KH91	SADDLE CLAMP NO. 25 WINCH HDG
	4	4	210018GA	BOLT ASSY 1/2x1-1/2 HSB A325
	5	16	J44AA	J-BOLT ASSY 3/8 X 3-11/16 HDG

BILL OF MATERIAL				
ASSEMBLY P/N	ITEM	QTY.	PART #	DESCRIPTION
NL10FT	1	1	NL10	LADDER 10ft. STD 1.13ft. WIDE
	2	2	KY95	PLATE SPLICE .25X1.5X3.5in.
	3	4	KH91	SADDLE CLAMP NO. 25 WINCH HDG
	4	4	210018GA	BOLT ASSY 1/2x1-1/2 HSB A325
	5	8	J44AA	J-BOLT ASSY 3/8 X 3-11/16 HDG

GENERAL NOTES

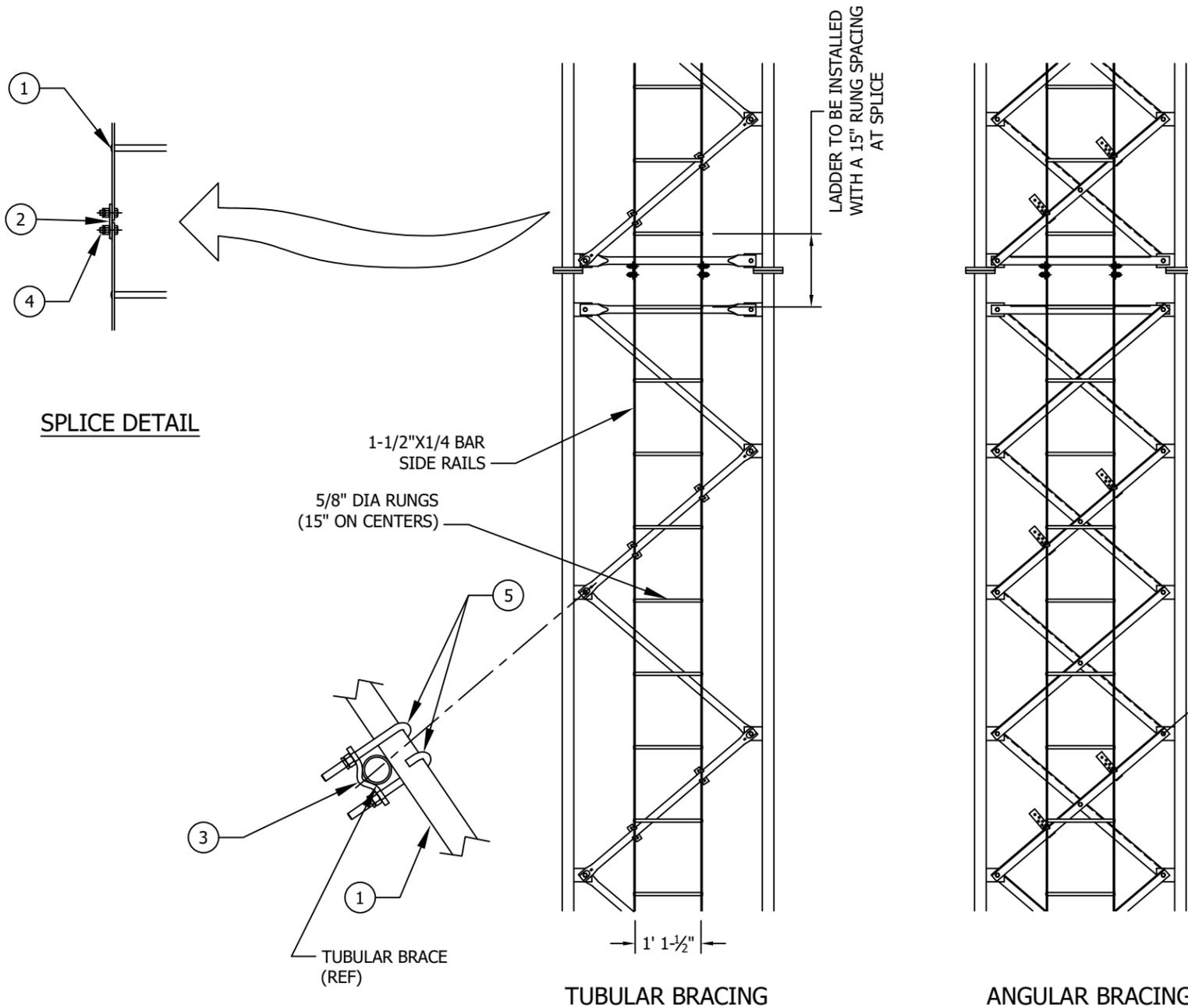
- LADDER CAN BE MOUNTED INSIDE OR OUTSIDE OF TOWER AS REQUIRED.
- QUANTITIES LISTED ARE FOR ONE LADDER SECTION ONLY.
- SPACE CLAMPS AND CLIPS AS SHOWN.
- AN ADDITIONAL 10' OF LADDER IS PROVIDED FOR ALL TOWERS 200' AND TALLER. LADDER TO BE FIELD CUT TO PROPER LENGTH AFTER ASSEMBLY.
- PAL NUTS ARE PROVIDED FOR ALL BOLTS. SEE DRAWING A790135 FOR BOLT ASSEMBLY INSTALLATION
- IT IS RECOMMENDED THAT A SAFETY DEVICE BE PROVIDED WITH LADDER INSTALLATIONS FOR ADDED CLIMBER SAFETY.
- ALL DRAWINGS SUBMITTED ARE LATEST REVISIONS.

ANGULAR BRACING				
BILL OF MATERIAL				
ASSEMBLY P/N	ITEM	QTY.	PART #	DESCRIPTION
NL20FA	1	1	NL20	LADDER 20' STD 1.13' 15"OC
	2	2	KY95	PLATE SPLICE .25X1.5X3.5in.
	3	REF	SEE CHART	LADDER CLIP
	4	4	210018GA	BOLT ASSY 1/2x1-1/2 HSB A325
	5	REF	SEE CHART	J-BOLT ASSY

BILL OF MATERIAL				
ASSEMBLY P/N	ITEM	QTY.	PART #	DESCRIPTION
NL10FA	1	1	NL10	LADDER 10ft. STD 1.13ft. WIDE
	2	2	KY95	PLATE SPLICE .25X1.5X3.5in.
	3	REF	SEE CHART	LADDER CLIP
	4	4	210018GA	BOLT ASSY 1/2x1-1/2 HSB A325
	5	REF	SEE CHART	J-BOLT ASSY

ANGULAR BRACING MOUNTING HARDWARE			
CLIP ASSY P/N	ANGLE BRACE SIZE	LADDER CLIP (2 REQ'D)	J-BOLT ASSY (2 REQ'D) P/N
KY695	L 1-1/2	H184	J51A
KY695	L 1-3/4	H184	J51A
KY695	L 2	H184	J51A
KY695	L 2-1/2	H184	J51A
KY1287A	L 3	H184	J107A
KY1287A	L 3-1/2	H184	J107A
KY1287A	L 4	H184	J107A
KY2228A	L 5	H184	J164A

CLIP ASSY ORDERING INFORMATION
 ORDER (2) CLIP ASSY'S FOR ALL 10' TOWER SECTIONS & FOR 20' 2 BAY TOWER SECTIONS
 ORDER (4) CLIP ASSY'S FOR ALL OTHER 20' TOWER SECTIONS



FILE NO. Standard-SSV				
REVISIONS				
REV.	DESCRIPTION	DWN	CHK	APP
17	REDRAWN INTO AUTOCAD	DLJ	JDM	HA
DATE: Aug/10/2006				

DWG REFERENCE



6718 WEST PLANK ROAD
 PEORIA, IL 61604
 TOLL FREE 800-727-ROHN

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**CLIMBING LADDER STD ASSY DWG
 FACE MTD FOR GUYED & SSV TWRS**

DWN: RWM	CHK'D: WDU	DATE: Dec/05/1974
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ENGR: CW

DRAWING NO: C700227	REV: 17
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